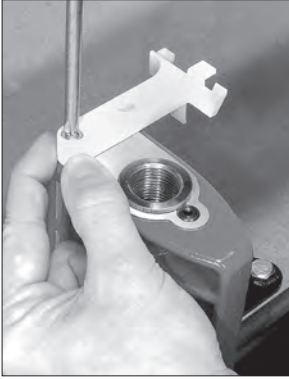


SINGLE STAGE PRESS **LEE SAFETY PRIMER FEED** INSTRUCTIONS

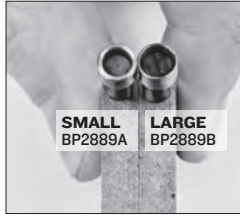
TURRET PRESS OWNERS — SEE REVERSE FOR INSTRUCTIONS

THIS PRIMER FEED IS USABLE WITH ALL LEE PRESSES EQUIPPED WITH THE LEE LEVER PRIME SYSTEM
ALL BRANDS OF PRIMERS ACCEPTED

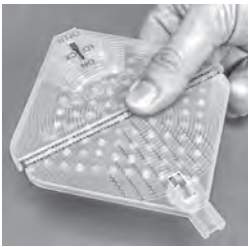
- 1** INSTALL primer feed bracket using supplied 10-24 screws. Orient bracket with feeder installed to lever prime. Lightly tighten bolt with 1/2" wrench.



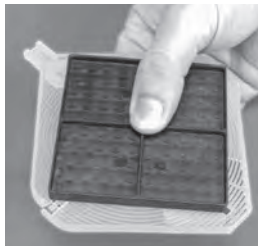
- 2** INSTALL appropriate primer arm. Cycle up and down to insure proper orientation.



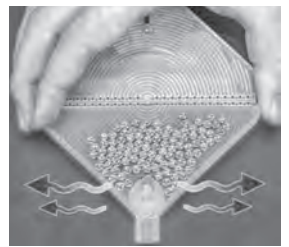
- 3** Slide the flow control OPEN



- 4** Unfold tray and place on top of box of 100 primers.

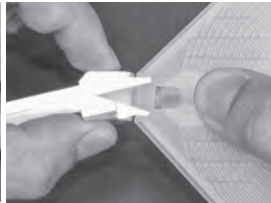
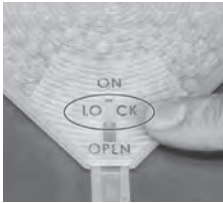


- 5** Flip tray over to deposit the primers.

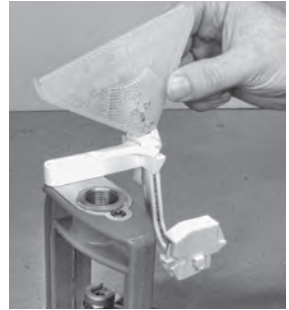


- 6** Shake tray side to side to upright all the primers. Close cover.

- 7** SLIDE the flow control to lock, and slide trough and tray together, making sure that the trough is completely seated.

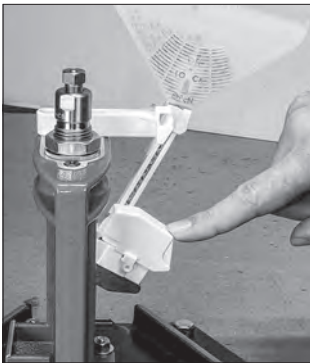


- 8** SELECT correct primer feed assembly
SMALL black trigger assembly
LARGE white trigger assembly
SLIDE primer feed into case feed bracket.



- 9** DE-PRIME and size case as normal. With ram at the top of the stroke (handle down), push trigger on the primer feed to dispense a primer.

NOTE Trigger has to be fully forward, then down to dispense primer.



- 10** LOWER ram (raise handle) to seat primers. The primers should be flush to slightly below flush when properly seated.



* SMOOTH OPERATION TIP

Spent primers are extremely dirty, and after extended use it may be necessary to clean ram where primer lever is inserted. Clean the ram using gun scrubber, electrical contact cleaner or disc brake cleaner.

Be sure to lubricate outside of ram with #30 weight motor oil or equivalent.



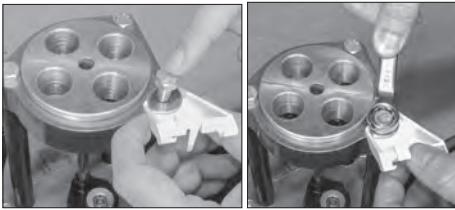
CHANGING primer sizes can be done in seconds!

- Replace L-shaped primer arm with the appropriate size
- Substitute appropriate feed assembly
LARGE white trigger assembly
SMALL black trigger assembly

TURRET PRESS PRIMER FEED INSTRUCTIONS

PRIMER FEED WASHER SHIPS WITH YOUR TURRET PRESS. PRIMER FEED BRACKET SHIPS WITH SAFETY PRIME

1 INSTALL primer feed bracket using supplied washer and bolt as pictured. Orient bracket with feeder installed to lever prime. Lightly tighten bolt with 1/2" wrench.



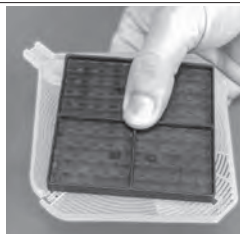
2 INSTALL appropriate primer arm. Cycle up and down to insure proper orientation.



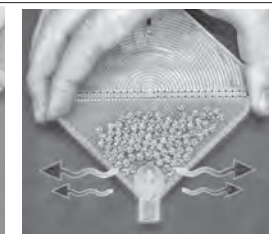
3 Slide the flow control OPEN



4 Unfold tray and place on top of box of 100 primers.

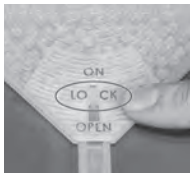


5 Flip tray over to deposit the primers.



6 Shake tray side to side to upright all the primers. Close cover.

7 SLIDE the flow control to lock, and slide trough and tray together, making sure that the trough is completely seated.



8 SELECT correct primer feed assembly

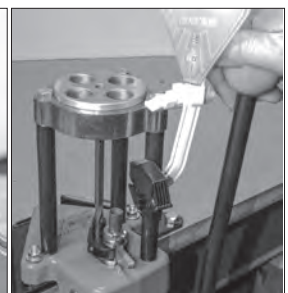
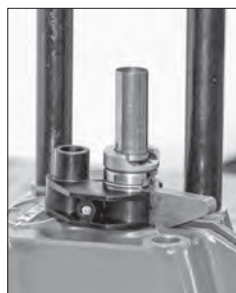
SMALL black trigger assembly
LARGE white trigger assembly
SLIDE primer feed into case feed bracket.
Snug bolt with 1/2" wrench.
SLIDE the tray flow control valve to ON



9 DE-PRIME and size case as normal. With ram at the top of the stroke (handle down), push trigger on the primer feed to dispense a primer.
NOTE Trigger has to be fully forward, then down to dispense primer.



10 LOWER ram (raise handle) to seat primers. The primers should be flush to slightly below flush when properly seated.



★ SMOOTH OPERATION TIP ★

Spent primers are extremely dirty, and after extended use it may be necessary to clean ram where primer lever is inserted. Clean the ram using gun scrubber, electrical contact cleaner or disc brake cleaner. Be sure to lubricate outside of ram with #30 weight motor oil or equivalent.

CHANGING primer sizes can be done in seconds!

- Replace L-shaped primer arm with appropriate size
- Substitute appropriate feed assembly



TURRET PRESS USERS

If using the Case Activated Powder Measure, the riser should be installed to give sufficient clearance between the primer tray and powder measure body.

RISER
catalog #9004I

