USE AND CARE INSTRUCTIONS FOR L-360
MILLENNIUM Series 16ft 360 Degree Ladder Stand
By Millennium Outdoors

USER RESPONSIBILITY

Maximum Weight Capacity 300 lbs DO NOT exceed maximum load including hunter and gear.

USER RESPONSIBILITY

WARNING: User is ultimately responsible for His/her own safety. User must read, understand and follow these instructions. Failure to do so could result in serious injury or death. We are very serious about your personal safety. A full-body fall arrest harness is included with your treestand/ladder stand to be used at all time during the use of your stand. Whether installing the stand or hunting the first thing you should do after reaching the top of the ladder stand is connect your harness tether to the tree per harness manufacturers instructions. Use the harness included with your product that meets or exceeds industry standards recognized by TMA. Staying connected to the tree with your harness may help prevent injury or death from accidental falls which can occur for many reasons including but not limited to misuse, abuse or equipment failure. Failure to do so could result in serious injury or death. Instructions should be kept in a safe place and reviewed annually. Furnish instructions to anyone who borrows or purchases the stand. If after reading these instructions there is any part you do not understand, contact Millennium Outdoors at 601-932-5832 for an explanation before using the stand.

INSTALLATION INSTRUCTIONS

WARNING! DO NOT leave your Millennium Outdoors product(s) installed for more than two weeks (14 days). Any number of factors can jeopardize its installation and integrity. These include, but are not limited to, weather or other environmental factors that can negatively affect its performance. Animals can also cause damage to your Millennium Outdoors product(s) that can negatively affect its performance and your safety. Additionally, factors such as tree growth can stress and damage supporting straps, chains and/or buckles. Failure to follow these instructions may result in serious injury or death! If you do not have a harness with a lineman's climbing belt contact Millennium Outdoors at 601-932-5832 or info@millenniumstands.com and we will furnish you one free of charge. If you do not intend to follow these instruction please return your Millennium Treestand or Stick Climber or treestand accessory to Millennium Outdoors for a full refund. Failure to follow these instruction can cause serious injury or death.
SELECTING A SAFE TREE

Select a safe and healthy tree that has a diameter of no less than 12 inches and no more than 22 inches.

Inform someone of hunting location.

A signal device must be on you and readily available at all times.

Your tree must be a healthy hardwood.

Your tree must not be wet, icy or slippery.

Your tree must be straight with no irregular shape.

Your tree must be on solid level ground, not wet or swampy.

Select your tree in daylight.

Do not use a tree with loose or scaly bark or excessive vines.

Make sure the tree you have chosen or any surrounding trees do not lean or have any dead limbs that could fall on you or your stand.

Make sure the ground beneath your stand is free from rocks, stumps or fences.

You must have a personal plan of recovery/escape.

Hunt from the ground when self recovery is absent.

Never erect your stand on a utility pole or column or any manmade object.

Never rely on a branch for support.

Always pull up hunting equipment only after being secured to the treestand.

Always make sure the length of the harness is minimized at all times.

Always use at least three (3) people to install and take down treestand.

Always maintain three (3) points of contact when climbing a ladder.
Always lean forward as you climb.

Never modify your stand in any way.

Always pull firearm up unloaded, chamber opened, and muzzle down.

Always inspect the stand for defects from damage, rot, corrosion, cracks, freezing, and excessive heat.

DO NOT use if damage is detected or suspected.

If a fall occurs, DO NOT PANIC!!

Failure to understand and follow these instructions can result in serious injury or death.
Assembly of the L-360 Ladderstand.

Step 1. Assemble the sections of the platform together using the four \( \frac{1}{4}'' \times 2\frac{3}{4}'' \) Bolts, eight washers and 4 nuts as seen in (Figure 1) and torque nuts to 50 inch pounds.

Figure 1

Step 2. Mount the seat base to the platform with the six \( \frac{1}{4}'' \times 1\frac{3}{4}'' \) bolts twelve washers and six nuts as seen in (Figure 2)

Figure 2.
Step 3. Attach the blade to the horizontal support tubes using four ¼” x 2” bolts, eight washers and four nuts also also at the same time attach the platform to the horizontal support tubes using four ¼” x 3” bolts, eight washers and four nuts as seen in (Figure 3) NOTE: Do not tighten any of these nuts until all eight bolts are inserted then you can tighten and torque to 50 inch pounds. Over tightening bolts can damage the bolts and/or the treestand.

Figure 3.

STEP 4. Attach the additional tree blade stabilizer to the horizontal support tubes of the stand with the two ¼” X 3” bolts 6 washers and 2 nuts. Be sure and place a washer between tree blade stabilizer and the horizontal support tubes, this will help reduce noise as seen in Figure 4.

Figure 4
Step 4. Attach the top section of ladder to the horizontal supports using two ¼” x 2” bolts as seen in Figure 5-A and the diagonal support braces to the platform using two ¼” x 2-3/4” bolts as seen in Figure 5-B. Also attach the diagonal supports to the top section of ladder using the ¼” x 2” bolts as seen in Figure 5-C.

Step 5. Assemble and attach the shooting rail to the platform using 3/16” bolts to attach the rail to the top of the vertical supports and the bottom of the vertical supports to the platform as seen in Figure 5.
Step 6. Connect the two sections of the tree brace together with the J-pin and bolt the brace assembly to the middle section of the ladder with the $\frac{1}{4}'' \times 1''$ bolt two washers and one nut as seen in Figure 6.
Step 7. Connect the bottom and middle section of the ladder to the top section with the 4 spring pins provided as seen in Figure 7.
Step 8. Assemble the seat to the seat post using the four ¼” x 2” bolts, 8 washers and 4 nuts making sure the seat post is positioned toward the front of the seat as seen in Figure 8.
L-360 OVERVIEW
WARNING! DO NOT leave your Millennium Outdoors product(s) installed for more than two weeks (14 days). Any number of factors can jeopardize its installation and integrity. These include, but are not limited to, weather or other environmental factors that can negatively affect its performance. Animals can also cause damage to your Millennium Outdoors product(s) that can negatively affect its performance and your safety. Additionally, factors such as tree growth can stress and damage supporting straps, chains and/or buckles. Failure to follow these instructions may result in serious injury or death! If you do not have a harness with a lineman’s climbing belt contact Millennium Outdoors at 601-932-5832 or info@millenniumstands.com and we will furnish you one free of charge. If you do not intend to follow these instruction please return your Millennium Treestand or Stick Climber or treestand accessory to Millennium Outdoors for a full refund. Failure to follow these instruction can cause serious injury or death.

After selecting a strong safe tree on level ground with no obstructions such as limbs, vines and obviously no power lines begin as follows.

1. Assemble the L-360 laying flat on the ground and make sure the ladders are pinned together as in figure 1. If for some reason the pins cannot be inserted do not use the ladder stand as this can be dangerous and can cause severe injury or death.    
   WARNING: Leave the seat off the stand until after it is installed on the tree then hoist it up with a rope.

2. Attach stabilizing straps to stand by running the buckle back thru the loop on opposite end of strap as seen in Figure 2. Stabilizing straps should be positioned on the ladder above the top rung as seen in Figure 3.
3. Clean an area on the ground about 5 feet from base of tree by removing all leaves, sticks rocks or any other debris that would prevent the ladder from being level and sinking into the ground.

4. Now place the bottom of the ladder in this cleared area and have one person stand on the bottom rung of the ladder while two other people walk the stand up as seen in Figure 4. Make sure tree blade centers tree as seen in Figure 10.

5. Make sure the ladder is not straight up but has about a 15 degree angle, as seen in Figure 5 This should put the bottom of the ladder approximately 5 feet from the tree. Also make sure the platform is level.

6. Now step on bottom rung of ladder to seat it into the ground.
7. Remove the J-pin from the tree brace and extend the tree brace until it contacts the tree about 5 feet from the ground then reinsert the J-pin and tighten knob as seen in Figure 5. Make sure the pin goes thru both pieces of the tree brace, now pull on the tree brace to make sure it will not pull apart, this will assure that the J-pin was installed correctly.

8. Secure the tree brace to the tree approximately 5 feet high with ratchet strap provided as seen in Figure 6.

9. Next feed the lower portion of the stabilizing straps thru the cambuckle on the upper stabilizing straps and pull taught as seen in Figure 7. Please refer
to diagram on page 15 to determine how to feed strap correctly thru buckle. Pull on straps to make sure they are secure.

![Figure 8](image1.jpg) ![Figure 9](image2.jpg)

10. While 2 people hold the ladder stable, very carefully climb the ladder as seen in Figure 8. Never lean back on the ladder as this can pull the stand away from the tree. Maintain three points of contact while climbing the ladder.

11. Immediately after arriving on the platform attach yourself to the tree using your harness that meets or exceeds industry standards recognized by TMA. as in Figure 9. Do this before attempting to ratchet the stand to the tree.

**Warning:** Remain in the middle of the platform until all ratchet straps are attached and pulling the stand tight against the tree.
12. Attach the stand to the tree using the two 2 inch ratchet straps provided, one on the platform and one on the platform stabilizing bar and ratchet as tight as possible as seen in Figure 10. You are now free to move around the platform.

Figure 10

13. You can now hoist the seat up with a rope and install in the seat post in the center of the platform as seen in Figure 11.

NOTE: The seat post has 4 holes to adjust the seat height, simply move the collar to the appropriate hole for your desired seat height.

Figure 11
Buckle diagrams.

**STEP 1.** Thread strap through slot in the center of the ratchet reel. (see fig. 1) Remove slack from strap by pulling loose end as tightly as possible. (see fig. 2)

**STEP 2.** Then ratchet handle back and forth to tighten straps, a minimum of two (2) wraps around the ratchet reel is required. (see fig. 3)

**STEP 3.** After strap is tight, close handle to the lock position.

**STEP 4.** To remove tension, pull spring loaded retaining lock and open ratchet completely, then manually pull strap to loosen. (see fig. 4)
SAFETY PRECAUTIONS

1. DO NOT attempt to use this or any treestand or Stick Climber or treestand accessory in an actual hunting situation without first learning the basic mechanics of the ladder and its installation onto a tree, how to correctly climb up and down a tree and how to stand and move on the climber.

2. DO NOT use this or any treestand or Stick Climber or treestand accessory without properly using a fall restraint system that meets or exceeds industry standards recognized by TMA.

3. DO NOT use a safety harness, belt or restraining device that shows wear or deterioration.

4. DO NOT remove from use, or alter any component of this treestand or Stick Climber or treestand accessory before or during the time of use of this ladder.

5. DO NOT replace any part or component of this treestand or Stick Climber or treestand accessory without consulting Millennium Outdoors, 601-932-5832. or info@millenniumstands.com

6. DO NOT exceed the recommended weight limit of this treestand or Stick Climber or treestand accessory.

7. DO NOT allow any person under the age of 16 years old to use this treestand or Stick Climber or treestand accessory.

8. DO NOT lend this treestand or Stick Climber or treestand accessory to anyone who is not completely familiar with its mechanics, requirements of use, or to anyone who has not read and understands all the instructions and precautions given to you with this treestand or Stick Climber or treestand accessory.

9. DO NOT use this treestand or Stick Climber or treestand accessory in an erratic or careless manner that might contribute to falling, slipping, straining and etc.

10. DO NOT use this treestand or Stick Climber or treestand accessory while under the influence of drugs, whether legal or otherwise, including alcohol.

11. DO NOT use this treestand or Stick Climber or treestand accessory if you are not well rested.

12. DO NOT use this treestand or Stick Climber or treestand accessory if you have a history of heart problems, back problems, eye problems, ear problems, equilibrium problems, high blood pressure problems, epilepsy or any disorder with which seizures are associated.
13. DO NOT lend this or any other treestand or Stick Climber or treestand accessory to anyone who has any of the health problems described above.

14. DO NOT use this treestand or Stick Climber or treestand accessory on a utility pole, structural column, or any other man made structure.

15. DO NOT use this or any other treestand or Stick Climber or treestand accessory on a dead tree or a tree with dead branches.

16. DO NOT use this or any other treestand or Stick Climber or treestand accessory on a leaning or irregular shaped tree.

17. DO NOT lean out of this treestand or Stick Climber or treestand accessory while trimming limbs, shooting and etc.

18. DO NOT climb onto this or any other treestand or Stick Climber or treestand accessory with another person on the ladder with you.

19. DO NOT allow another person to climb onto the tree on which you are using, perched, located and etc.

20. DO NOT climb a tree carrying a loaded gun, pull the firearm up unloaded, chamber opened, muzzle down.

21. DO NOT climb up or down a tree while carrying bow, arrows or broad heads.

22. DO NOT climb up or down a tree while holding an open knife or knife with an exposed blade.

23. DO NOT climb up or down a tree with arrows, poison pods, syringes or similar devices for dispensing poison.

24. DO NOT use this ladder or any other ladder during thunderstorms or any weather condition that includes lightning.

25. DO NOT use this or any other ladder in or over standing water.

26. DO NOT use this or any other ladder when ice, snow or freezing rain has deposited or formed on any part of the ladder or tree.

27. DO NOT throw this or any other ladder down to the ground following its unrigging.

28. DO NOT sleep in this or any other ladder.

29. DO NOT smoke or drink hot beverages in this or any other ladder.

30. DO NOT jump up and down or jump onto this or any other ladder.
31. DO NOT jump off of this or any other ladder.
32. DO NOT leave this ladder or any other ladder in the woods more than 14 consecutive days.
33. DO NOT remove or loosen any part of your fall restraint system while on the ladder.
34. DO NOT use if damage is detected or suspected.
35. DO NOT allow the tether strap to get under your chin or around your neck.
36. ALWAYS recheck your hook up system before stepping onto stand.
37. ALWAYS replace your fall restraint system annually.
38. ALWAYS clean boots of mud and snow before climbing a tree.
39. ALWAYS use a fall restraint system that meets or exceeds industry standards recognized by TMA when using this ladderstand.
40. ALWAYS inform someone of hunting location.
41. ALWAYS have a signal device on you ready to use.
42. ALWAYS have a personal plan of recovery/escape.
43. ALWAYS hunt from the ground when self recovery is absent.
44. ALWAYS inspect the stand for defects from damage, rot, corrosion, cracks, freezing, excessive heat before every use.
45. ALWAYS furnish instructions to anyone who borrows or purchases stand.
46. ALWAYS practice the use of a full body harness at ground level.
47. ALWAYS have a suspension relief device on your person and readily accessible.
48. Never rely on a branch for support.
49. Never modify your stand in any way.
50. Always practice at ground level.
51. Never use if damage is detected or suspected.
52. Always make sure the length of the harness is minimized at all times.
53. Always wear a full body harness and use it properly when installing or removing climbing aids.

54. Always place climbing aids at a height on the tree above the platform.

55. DO NOT expose this ladderstand to extended sunlight, excessive heat or freezing temperatures. Store indoors in a dry place.

56. Falls can occur anytime after leaving the ground; If a fall occurs; DO NOT PANIC!!!!!!

57. A suspension relief device must be on your person and readily accessible while using a harness. These devices allow the user to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs, mitigate suspension trauma (blood pooling) or allow descent to the ground. Be sure to follow the manufacturers’ directions on the safe use of any suspension relief devices.

58. Several optional products/systems are available that offer self-recovery or self extraction from a fall when suspended in a harness. Some systems automatically descend the user while others allow user control. One of these products/systems could be considered for use as an additional safety precaution against prolonged suspension and suspension trauma, Be sure to follow the manufactures’ directions on the safe use of the products/systems.

59. Failure to follow harness instructions could result in not being able to return to the stand and being suspended in a harness after a fall.
Millennium Outdoors treestands have a limited three year warranty against defects in materials or workmanship. This warranty applies to the original owner and does not cover damage caused by ordinary wear and tear, modifications, misuse, abuse or use contrary to Millennium Outdoors specifications or instructions. Millennium Outdoors only obligation and your exclusive remedy will be replacement or repair of the defective part at our discretion. Powder coat finish, seat fabric or webbing are not covered under this warranty. Millennium Outdoors makes no other warranty expressed or implied. Millennium Outdoors is not liable for any incidental or consequential damage which may result from any defect in a Millennium Outdoors product. **To activate this warranty, fill out and sign the warranty information below and mail to Millennium Outdoors, 201 Fairmont Plaza Pearl, MS 39208.**

Thank you for your purchase of the MILLENIUM treestand by Millennium Outdoors, with proper use and care it should give you many years of safe and pleasurable hunts.

Happy Hunting

I have read the instructions that accompanied my Millennium treestand by Millennium Outdoors and I fully understand them. I agree to use my Millennium treestand correctly and to wear my Fall Arrest System certified that meets or exceeds industry standards recognized by TMA at all times and agree to stay attached to the tree from the time I leave the ground until the time I return while using my treestand or stick climber. I understand that I am ultimately responsible for my own safety. I know that I can call or email Millennium Outdoors at 601-932-5832 or millenniumstands.com if I have any questions. Please activate my Warranty.

Name___________________________________________________________________________________________________

Address_________________________________________________________________________________________________

Model of treestand_________________________________________________Age______________________

Signature_________________________________________________________Date_____________________

Phone_______________________________ Email____________________________________

Place of Purchase__________________________________________________________________________________________